

## M.K. MORSE TOOLS

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*Expert Service. Quality Products. Since 1960.*

## HOLE SAWS

### MASTER COBALT® BI-METAL

This premium line of professional quality hole saws features an M3 high-speed steel cutting edge, electron beam welded to a tough steel backer. Caps stand up to abuse and punishment, yet are lighter and easier to use than those of competitors. Positive rake tooth design provides better chip clearance as teeth cut into wood, plastic or any machinable metal. The 1-1/2" cutting depth cuts easily through 2 x 4s. A separate arbor is required (please refer to index).

#### Features

- Backer, cutting edge and cap work together to provide faster, longer-lasting cutting action.
- Bi-metal design bonds M3 cutting edge to fatigue-resistant backer.
- Positive rake teeth clear chips better for longer life and easier cutting.
- Teeth stay sharper and make smoother cuts.

#### Packaging

- 1 per box
- 1 per card, 2 cards per standard pack



ITEM #	DIAMETER* (") mm	PRODUCT NUMBER				PIPE TAP SIZE (")	PIPE ENT. SIZE (")
		BOXED PROD#	BOXED COMP#	CARDED PROD#	CARDED COMP#		
<b>AV09-AV244 use the following 1/2-20 arbors M24, M24K, M34, M44, or M44K</b>							
C706800	9/16	14	AV09	170093	AVC09	130097	
C706800	5/8	16	AV10	170109	AVC10	130103	
C706800	<b>16</b>		AV105	175104	AVC105	130646	
C706800	11/16	17	AV11	170116	AVC11	130110	
C706800	3/4	19	AV12	170123	AVC12	130127	1/2 3/8
C706800	<b>20</b>		AV125	175128	AVC125	135122	
C706800	13/16	21	AV13	170130	AVC13	130134	
706840	7/8	22	AV14	170147	AVC14	130141	3/4 1/2
706842	15/16	24	AV15	170154	AVC15	130158	
C706800	<b>25</b>		AV155	175159	AVC155	135153	
C706800	1	25	AV16	170161	AVC16	130165	
C706800	1-1/16	27	AV17	170178	AVC17	130172	
706844	1-1/8	29	AV18	170185	AVC18	130189	1 3/4
C706800	<b>30</b>		AV185	175180	AVC185	135184	
C706800	1-3/16	30	AV19	170192	AVC19	130196	
C706800	1-1/4	32	AV204	174022	AVC204	134200	
C706800	1-3/8	35	AV224	174220	AVC224	134224	
C706800	1-1/2	38	AV244	174244	AVC244	134248	1-1/4
<b>AV20-AV385 use the following 5/8-18 arbors M35PS, M45, M45P, M46PS, M55P, or M44K</b>							
C706800	1-1/4	32	AV20	170208	AVC20	130202	
C706800	<b>32</b>		AV205	175203	AVC205	135207	
C706800	1-5/16	33	AV21	170215	AVC21	130219	
C706800	1-3/8	35	AV22	170222	AVC22	130226	1
C706800	<b>35</b>		AV225	175227	AVC225	135221	
C706800	1-7/16	37	AV23	170239	AVC23	130233	
C706800	1-1/2	38	AV24	170246	AVC24	130240	1-1/4
C706800	1-9/16	40	AV25	170253	AVC25	130257	
C706800	<b>40</b>		AV255	175258	AVC255	135252	
C706800	1-5/8	41	AV26	170260	AVC26	130264	

\*Metric sizes shown in **bold** are exact millimeter sizes. Metric sizes in non-bold are approximate metric equivalents of exact inch sizes.

(cont'd on next page)

- E.&O.E. - All Prices F.O.B. Our Warehouse - Subject to Change Without Notice - All Taxes Extra - May not be Available at All Branches -

**HOLE SAWS** (cont'd)

**MASTER COBALT® BI-METAL** (cont'd)

ITEM #	DIAMETER* (") mm		PRODUCT NUMBER				PIPE TAP SIZE (")	PIPE ENT. SIZE (")
			BOXED PROD#	BOXED COMP#	CARDED PROD#	CARDED COMP#		
C706800	1-11/16	43	AV27	170277	AVC27	130271		
706846	1-3/4	44	AV28	170284	AVC28	130288	1-1/2	1-1/4
C706800		<b>45</b>	AV285	175289	AVC285	135283		
C706800	1-13/16	46	AV29	170291	AVC29	130295		
706847	1-7/8	48	AV30	170307	AVC30	130301		
C706800		<b>50</b>	AV315	175319	AVC315	135313		
C706800	2	51	AV32	170321	AVC32	130325		1-1/2
<b>AV20-AV38 use the following 5/8-18 arbors M35PS, M45, M45P, M46PS, M55P, or M44K</b>								
C706800	2-1/16	52	AV33	170338	AVC33	130332		
C706800	2-1/8	54	AV34	170345	AVC34	130349		
C706800		<b>55</b>	AV345	175340	AVC345	135344		
706848	2-1/4	57	AV36	170369	AVC36	130363	2	
C706800	2-5/16	59	AV37	170376	AVC37	130370		
C706800	2-3/8	60	AV38	170383	AVC38	130387		
C706800		62	AV385	175388				
<b>AV40-AV96 use the following 5/8-18 arbors M45P, M46PS, M55P, or M44K</b>								
706849	2-1/2	64	AV40	170406	AVC40	130400		2
C706800	2-9/16	65	AV41	170413	AVC41	130417		
C706800	2-5/8	67	AV42	170420	AVC42	130424	2-1/2	
C706800		<b>68</b>	AV425	175425	AVC425	135429		
C706800	2-11/16	<b>68.5</b>	AV435	175432	AVC435	135436		
C706800	2-3/4	70	AV44	170444	AVC44	130448		
C706800	2-7/8	73	AV46	170468	AVC46	130462		
C706800		<b>75</b>	AV475	175470	AVC475	135474		
C706800	3	76	AV48	170482	AVC48	130486		2-1/2
C706800	3-1/8	79	AV50	170505	AVC50	130509		
706850	3-1/4	83	AV52	170529	AVC52	130523	3	
C706800	3-3/8	86	AV54	170543	AVC54	130547		
706855	3-1/2	89	AV56	170567	AVC56	130561		
C706800	3-5/8	92	AV58	170581	AVC58	130585		3
706851	3-3/4	95	AV60	170604	AVC60	130608	3-1/2	
C706800	3-7/8	98	AV62	170628	AVC62	130622		
C706800		<b>100</b>	AV63	170635	AVC63	130639		
C706800	4	102	AV64	170642	AVC64	130646		
C706800	4-1/8	105	AV66	170666	AVC66	130660		3-1/2
706852	4-1/4	108	AV68	170680	AVC68	130684	4	
C706800	4-3/8	111	AV70	170703	AVC70	130707		
C706800	4-1/2	114	AV72	170727	AVC72	130721		4
C706800	4-3/4	121	AV76	170765	AVC76	130769	4-1/2	
C706800	5	127	AV80	170802	AVC80	130806		
C706800	5-1/4	133	AV84	170840				
C706800	5-1/2	140	AV88	170888	AVC88	130882		
C706800	5-3/4	146	AV92	170925	AVC92	130929		
C706800	6	152	AV96	170693	AVC96	130967		

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**HOLE SAWS (cont'd)**
**MASTER COBALT® DEEP CUTTING BI-METAL**

1-7/8" cutting depth provides extra depth for specialty cuts made by locksmiths, remodelers and general contractors alike. Easily cuts through 2 × 4s, joists and most doors in one pass with extra clearance.

**Features**

- Variable pitch smoothes cutting action with minimum vibration.
- M3 cutting edge for high wear resistance and longer life.

**Packaging**

- 1 per box



ITEM #	DIAMETER		PRODUCT #	COMPUTER #	PIPE TAP SIZE (")	PIPE ENT. SIZE (")
	(")	mm				
C706800	3/4	19	AD12	150002	1/2	3/8
C706800	7/8	22	AD14	150019	3/4	1/2
C706800	1	25	AD16	150026		
C706800	1-1/8	29	AD18	150033	1	3/4
C706800	1-3/16	30	AD19	150248		
C706800	1-1/4	32	AD20	150040		
C706800	1-3/8	35	AD22	150057		1
C706800	1-1/2	38	AD24	150064	1-1/4	
C706800	1-3/4	44	AD28	150071	1-1/2	1-1/4
C706800	1-7/8	48	AD30	150088		1-1/2
C706800	2	51	AD32	150095		
C706800	2-1/8	54	AD34	150101		
C706800	2-1/4	57	AD36	150118	2	
C706800	2-3/8	60	AD38	150170		
706857	2-1/2	64	AD40	150125		2
706853	2-3/4	70	AD44	150354		
C706800	3	76	AD48	150132		2-1/2
C706800	3-1/4	83	AD52	150385	3	
C706800	3-3/8	86	AD54	150149		
C706800	3-1/2	89	AD56	150187		
706858	3-3/4	95	AD60	150408		
C706800	3-7/8	98	AD62	150194	3-1/2	
C706800	4	102	AD64	150200		
C706800	4-1/4	108	AD68	150156		
C706800	4-1/2	114	AD72	150439		4
C706800	4-3/4	121	AD76	150446	4-1/2	
C706800	5	127	AD80	150453		
C706800	5-1/2	140	AD88	150460		
C706800	6	152	AD96	150484		
C706800	6-5/8	168	AD106	150163		

**HOLE SAWS** (cont'd)

**MASTER COBALT® BI-METAL KITS**

**MASTER ELECTRICIAN'S KIT: AV08E / 171083**

Entrance sizes to 4" Saws (1 each): 7/8", 1-1/8", 1-3/8", 1-3/4", 2", 2-1/2", 3" 3-5/8", 4-1/8", 4-1/2"  
 Arbors (1 each): M24K, M44, M45P

ITEM #	MODEL
706837	AV08E/171083

**UTILITY KIT: AV03U / 171076**

6 commonly used hole saws for general purpose use.  
 Saws (1 each): 3/4", 7/8", 1-1/8", 1-1/2", 1-3/4", 2-1/2"  
 Arbor (1 each): M34, M45P

ITEM #	MODEL
706836	AV03U/171076

**INDUSTRIAL KIT: AV06I / 171069**

Covers a broad range of common industrial plumbing and electrical jobs on pipe and conduit through 4".  
 Saws (1 each): 3/4", 7/8", 1", 1-1/8", 1-3/8", 1-1/2", 1-3/4", 2", 2-1/4", 2-1/2", 3", 3-5/8", 3-3/4", 4-1/4", 4-1/2"  
 Arbors (1 each): M24K, M44, M45P  
 Extension (1): 12"

ITEM #	MODEL
706838	AV06I/171069



**HOLE SAWS (cont'd)**
**TUNGSTEN CARBIDE GRIT**

The long-lasting choice for cutting holes in materials too hard or abrasive for standard bi-metal saws, or so thin they would strip bi-metal or chip carbide teeth. Ideal for cutting ceramics, fiberglass, hardwoods, cast iron, composites, etc.


**Features**

- Super resistance to heat, wear and abrasion with shock resistant back.
- Tungsten carbide grains are bonded to alloy backs with a gulletted, snag resistant edge.
- 1-1/2" cutting depth

**Packaging**

- 1 per box

ITEM #	DIAMETER		PRODUCT #	COMPUTER #	PIPE TAP SIZE (")	PIPE ENT. SIZE (")
	(")	mm				
C706800	3/4	19	ATCG12	161084	1/2	3/8
C706800	13/16	21	ATCG13	161091		
C706800	7/8	22	ATCG14	161107	3/4	1/2
C706800	15/16	24	ATCG15	161114		
C706800	1	25	ATCG16	161121		
C706800	1-1/16	27	ATCG17	161138		
C706800	1-1/8	29	ATCG18	161145	1	3/4
C706800	1-3/16	30	ATCG19	161152		
C706800	1-1/4	32	ATCG20	161008		
C706800	1-5/16	33	ATCG21	161169		
C706800	1-3/8	35	ATCG22	161015		1
C706800	1-7/16	37	ATCG23	161176		
C706800	1-1/2	38	ATCG24	161183	1-1/4	
C706800	1-9/16	40	ATCG25	161190		
C706800	1-5/8	41	ATCG26	161206		
C706800	1-11/16	43	ATCG27	161213		
C706800	1-3/4	44	ATCG28	161022	1-1/2	1-1/4
C706800	1-13/16	46	ATCG29	161220		
706859	1-7/8	48	ATCG30	161237		
C706800	2	51	ATCG32	161244		1-1/2
C706800	2-1/16	52	ATCG33	161251		
C706800	2-1/8	54	ATCG34	161268		
C706800	2-1/4	57	ATCG36	161275	2	
C706800	2-5/16	59	ATCG37	161282		
C706800	2-3/8	60	ATCG38	161299		
706861	2-1/2	64	ATCG40	161305		2
C706800	2-9/16	65	ATCG41	161312		
C706800	2-5/8	67	ATCG42	161329	2-1/2	
C706800	2-3/4	70	ATCG44	161336		
C706800	2-7/8	73	ATCG46	161343		
C706800	3	76	ATCG48	161350		2-1/2
C706800	3-1/8	79	ATCG50	161367		
C706800	3-1/4	83	ATCG52	161374	3	
C706800	3-3/8	86	ATCG54	161381		

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**HOLE SAWS** (cont'd)

**TUNGSTEN CARBIDE GRIT** (cont'd)

ITEM #	DIAMETER (")	DIAMETER mm	PRODUCT #	COMPUTER #	PIPE TAP SIZE (")	PIPE ENT. SIZE (")
C706800	3-1/2	89	ATCG56	161398		
C706800	3-5/8	92	ATCG58	161077		3
C706800	3-3/4	95	ATCG60	161404	3-1/2	
C706800	3-7/8	98	ATCG62	161411		
C706800	4	102	ATCG64	161428		
C706800	4-1/8	105	ATCG66	161435		3-1/2
C706800	4-1/4	108	ATCG68	161442	4	
C706800	4-3/8	111	ATCG70	161039		
C706800	4-1/2	114	ATCG72	161459		4
C706800	4-3/4	121	ATCG76	161466	4-1/2	
C706800	5	127	ATCG80	161473		
C706800	5-1/2	140	ATCG88	161480		
C706800	5-3/4	146	ATCG92	161497		
C706800	6	152	ATCG96	161503		

## ARBORS

These heavy-duty, carbon steel arbors come complete with pilot drills. They adapt Morse Hole Saws to any power drill used by professionals.

### Packaging

- 1 per box – or 1 per card, 2 per standard pack



## ARBORS COMPLETE WITH PILOT DRILLS

ITEM #	PRODUCT #	COMPUTER #	SHANK SIZE (")	THREAD SIZE (")	DRILL #	COMPUTER #	CHUCK SIZE (")	FITS SAWS (")	FOLLOW THROUGH (")
706919	M24K	140027	1/4 Round	1/2-20	MPD401	140775	1/4	*9/16 – 1-3/16	3/4 – 1-1/2
C706800	M24	140010	1/4 Hex	1/2-20	MPD4S01	140799	1/4	*9/16 – 1-3/16	3/4 – 1-1/2
C706800	M34	140041	3/8 Hex	1/2-20	MPD4S01	140799	3/8	*9/16 – 1-3/16	3/4 – 1-1/2
C706800	M44K	140089	7/16 Hex	1/2-20	MPD401	140775	1/2	*9/16 – 6	1-1/2 – 6
706920	M44	140072	7/16 Hex	1/2-20	MPD401	140775	1/2	*9/16 – 1-3/16	3/4 – 1-1/2
C706800	M35PS	140065	3/8 Hex	5/8-18	MPD4S01	140779	3/8	1-1/4 – 6	1-1/2 – 6
C706800	M45	140140	7/16 Hex	5/8-18	MPD401	140775	1/2	1-1/4 – 2-3/8	1-1/4 – 2-3/8
706921	M45P	140164	7/16 Hex	5/8-18	MPD401	140775	1/2	1-1/4 – 6	1-1/2 – 6
C706800	M46PS	140201	7/16 Hex	5/8-18	MPD4S01	140799	1/2	1-1/4 – 6	1-1/2 – 6
C706800	M55P	140218	5/8 Hex	5/8-18	MPD401	140775	3/4	1-1/4 – 6	1-1/2 – 6
C706800	M34CT**	140898	3/8 Hex	1/2-20	MPD4SCT01	140874	3/8	3/4 – 1-3/16	3/4 – 1-1/2
C706800	M45PCT**	140904	7/16 Hex	5/8-18	MPD4CT01	140850	1/2	1-1/4 – 6	1-1/2 – 6
C706800	SDS5/8QC	140928	SDS	5/8-18	MPD4S01	140799	SDS	1-1/4 – 6	1-1/2 – 6
C706800	SDS1/2QC	140911	SDS	1/2-20	MPD4S01	140799	SDS	*9/16 – 1-3/16	3/4 – 1-1/2

### Carded Arbors

C706800	M24C	140058	1/4 Hex	1/2-20	MPD4S01	140799	1/4	*9/16 – 1-3/16	3/4 – 1-1/2
C706800	M24KC	140539	1/4 Round	1/2-20	MPD401	140775	1/4	*9/16 – 1-3/16	3/4 – 1-1/2
C706800	M34C	140546	3/8 Hex	1/2-20	MPD4S01	140799	3/8	*9/16 – 1-3/16	3/4 – 1-1/2
C706800	M35PSC	140553	3/8 Hex	5/8-18	MPD4S01	140799	3/8	1-1/4 – 6	1-7/16 – 6
C706800	M44C	140560	7/16 Hex	5/8-18	MPD401	140775	1/2	*9/16 – 1-3/16	3/4 – 1-1/2
C706800	M45PC	140577	7/16 Hex	5/8-18	MPD401	140775	1/2	1-1/4 – 6	1-1/2 – 6

\*Hole saws, AV204, AV224, AV244, require the use of one of the arbors marked with an asterisk.

\*\*M34CT and M45PCT are carbide tipped for use with carbide tipped and carbide grit saws.



**ARBORS** (cont'd)

**PILOT DRILLS AND ACCESSORIES**

ITEM #	PRODUCT #	COMPUTER #	DESCRIPTION
706922	MPD401	140775	4-5/16" × 1/4" (110mm × 6.5mm) Pilot Drill, shank ground 3 sides, split point
C706800	MPD4N01	140782	4" × 1/4" (102mm × 6.5mm) Pilot Drill, 3 notches for set screw
C706800	MPD4S01	140799	3-1/16" × 1/4" (78mm × 6.5mm) Pilot Drill for M24, M34, M35PS arbors
706866	TACPD4	120043	4-5/16" × 1/4" (110mm × 6.5mm) Pilot Drill, Carded, 10 per pack
706868	TACPD4S	122047	3-1/16" × 1/4" (78mm × 6.5mm) Pilot Drill, Carded, 10 per pack
706923	MPD4CT01	140850	4" × 1/4" (102mm × 6.5mm) Carbide Tipped Pilot Drill
C706800	MPD4SCT01	140874	2-7/8" × 1/4" (83mm × 6.5mm) Carbide Tipped Pilot Drill
C706800	MES101	140805	Ejector Spring, fits all 1/4" pilot drills
C706800	ME121	141123	12" (305mm) Extension for shank of 7/16" (10.5mm) arbors for 1/2" drill chuck
C706800	ME381	140409	12" (305mm) Extension for shank of 3/8" (9.5mm) arbors for 3/8" or larger drill chuck
C706800	M44N01 Nut	140751	Adapts arbors with 1/2 – 20 threads to fit hole saws with 5/8 – 18 threads
C706800	M44NH01	140744	Hex Adapter Nut
C706800	MQC14	140386	Fast-Adapt Chuck fits 3/8" and larger chucks. Use with 1/4" shanks
C706800	MQC38	140393	Fast-Adapt Chuck fits 3/8" and larger chucks. Use with 3/8" and 7/16" shanks



MQC38

MQC14

Fast-Adapt™ Chuck  
 Morse's Fast-Adapt Quick Change Chucks allow for fast keyless insertion and removal of any 1/4", 3/8", and 7/16" hex shank power tool accessories with standard power groove. Fits 3/8" and larger chucks.

## SAW BLADES

### MASTER COBALT® RECIPROCATING

The best blades in the world for cutting wood and metal, including steel, stainless steel, iron, sheetmetal and pipe. Master Cobalt® technology was painstakingly developed in the Morse Technology Center. There they have tested the many variables affecting blade life and have discovered a unique combination of features that has tripled the life of standard reciprocating saw blades. These are the longest lasting recips available. They cut more smoothly, more accurately and offer greater value. They are Master Cobalt®, available exclusively from M. K. Morse.

- Master Cobalt® Reciprocating Saw Blades have conventional shanks
- A wide variety of sizes brings long life cutting action to almost every professional cutting need.
- Available in 3 different thicknesses to meet flexibility and stiffness needs for various applications.
- 8% cobalt cutting edge is electron-beam welded to high strength steel backer for greater wear resistance and longer life.



ITEM #	PRODUCT #	RECOMMENDED USE	DESCRIPTION	TEETH (")
C706800			<b>.035 Thick Blades</b>	
C706800	RBMC610T05	Wood, nail-embedded wood, compositions,	6" x 3/4" x .035 BIM MC	10
	RBMC810T05	plastic, cast aluminum, and non-ferrous metals.	8" x 3/4" x .035 BIM MC	10
C706800	RBMC614T05	Heavy gauge metals 1/8" thick and above.	6" x 3/4" x .035 BIM MC	14
	RBMC814T05	Barstock and angles.	8" x 3/4" x .035 BIM MC	14
C706800	RBMC618T05	Heavy gauge metals of 18 gauge to 1/8" thick,	6" x 3/4" x .035 BIM MC	18
	RBMC818T05	conduit, pipe, channels, and tubing.	8" x 3/4" x .035 BIM MC	18
	RBMC1218T05		12" x 3/4" x .035 BIM MC	18
C706800	RBMC624T05	Metal cutting 18 gauge and under. Trim and tubing.	6" x 3/4" x .035 BIM MC	24
C706800			<b>.042 Thick Blades</b>	
C706800	RBMC64210T05	Heavy duty metal cutting, nail-embedded	6" x 1" x .042 BIM MC	10
	RBMC94210T05	woods, pallets.	9" x 1" x .042 BIM MC	10
	RBMC124210T05		12" x 1" x .042 BIM MC	10
C706800	RBMC64214T05	Heavy gauge metals 1/8" thick and above.	6" x 1" x .042 BIM MC	14
	RBMC94214T05	Barstock and angles.	9" x 1" x .042 BIM MC	14
	RBMC124214T05		12" x 1" x .042 BIM MC	14
706870	RBMC64218T	Heavy gauge metals of 18 gauge to 1/8" thick,	6" x 1" x .042 BIM MC	18
706871	RBMC94218T05	conduit, pipe, channels, and tubing.	9" x 1" x .042 BIM MC	18
706873	RBMC124218T05		12" x 1" x .042 BIM MC	18
C706800	RBMC64224T05	Metal cutting 18 gauge and under. Trim and tubing.	6" x 1" x .042 BIM MC	24
C706800			<b>.050 Thick Blades</b>	
706872	RBMC65005T	Long life cutting wood.	6" x 3/4" x .050 BIM MC	5.5
706874	RBMC95005T		9" x 3/4" x .050 BIM MC	5.5
706875	RBMC125005T05		12" x 3/4" x .050 BIM MC	5.5
C706800	RBMC95010T05	Heavy duty metal cutting, nail-embedded woods.	9" x 1" x .050 BIM MC	10
	RBMC125010T05		12" x 1" x .050 BIM MC	10
C706800	RBMC95014T05	Heavy duty metal cutting 1/8" thick and above.	9" x 1" x .050 BIM MC	14
	RBMC125014T05	Barstock and angles.	12" x 1" x .050 BIM MC	14
C706800	RBMC95018T05	Long life cutting heavy gauge metals of 18 gauge	9" x 1" x .050 BIM MC	18
	RBMC125018T05	to 1/8" thick, conduit, pipe, channels and tubing.	12" x 1" x .050 BIM MC	18

– E.&O.E. – All Prices F.O.B. Our Warehouse – Subject to Change Without Notice – All Taxes Extra – May not be Available at All Branches –