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INDEX

ADAPTERS	
PVC START — APS	
UNIVERSAL — AOS	B4-6
BANDS	
LIGHT SUPPORT — LSB	
LOCKING — LB	
CERAMIC LUBRICANT AND PASTE — SG	B4-9
DRAIN TUBE KITS — DK	B4-6
ELBOWS	
45° — E45	
87° — E87	
FIRESTOP SPACERS — FS	B4-7
FLASHINGS	
FLAT CONE — FF	
VARIABLE PITCHED CONE — PF	
HIGH STRENGTH CLAMPS — C	B4-6
HIGH WIND RAIN CAPS — RCCS	B4-8
INTRODUCTION	B4-3
OPEN TERMINATIONS WITH SCREEN — OT	B4-7
PIPE LENGTHS	
CUT — LC	
FIXED — L	B4-4
ROOF JACKS	
FLAT CONE — FRJVARIABLE PITCH — PRJ	
STORM COLLARS — SC	
TAPERED ECCENTRIC INCREASERS — EI	
TAPERED ECCENTRIC REDUCERS — ER	
TERMINATION ELBOWS WITH SCREEN — ET	B4-8
UNIVERSAL DRAIN LENGTHS — LU	B4-5
WALL THIMBLES — WT	R4-7

Manufacturing Manufacturing

ECCO SPECIAL GAS VENT

INTRODUCTION

Specifications

- · Diameters 3" and 4"
- Maximum internal pressure of 90" water column (22,400 Pascal)
- · Made of super ferritic stainless steel

Advantages

- Complete line of stainless steel special gas vent
- No gasket or sealant required for sealing joint
- · Largest steel-to-steel connection amongst competition
- · Certified for use as a Class IIC and Class IIB vent system
- Tapered male and female ends are precision-formed to connect without requiring sealant
- All fittings and components are TIG welded to ensure a strong, gas-tight weld

Safety

- Refer to installation instructions for proper installation and clearances
- To ensure installation remains completely sealed, the SG ceramic paste and a locking band must be used at each joint connection; only if the installation instructions are followed can a safe, gas-tight installation be assured

Listings

UL-1738 Standard, Venting Systems for Gas-Burning Appliances, Categories II, III and IV. Under this Listing and in a category known as "Special Gas Vents", all variations of Model SGSW have been determined suitable for venting Category II, III and IV gas-fired appliances Listed in accordance with certain ANSI gas appliance standards. In this application Model SGSW is suitable for use at a temperature not exceeding 550°F (288°C) continuously and with a maximum internal pressure of 90 Inch water column (22,400 Pascal).

ULC-S636 (Canadian) Standard for Type BH Gas Venting Systems. Under this (c-UL) Listing and in a category known as "Type BH Vents", all variations of Models SGSW have been determined suitable for venting certain gas fired appliances producing flue gas temperatures not exceeding 245°C (473°F) and positive internal pressures not exceeding 22,400 Pascals (90 Inch water column).

Installation Overview

- Factory built stainless steel venting system for gas-fired appliances listed as Category II, III or IV
- Can be used on high efficiency gas boilers, furnaces, unit heaters, pool heaters, and tankless water heaters
- Always refer to the appliance's instructions to determine proper sizing and connection of the venting system to the appliance
- Always refer to the appliance's instructions to determine limitations with respect to installation and use, such as maximum horizontal length from the appliance, maximum height, joining of two or more parts to constitute the intended assembly, maximum number of offsets in the assembly, and the required installation air space clearances
- Any horizontally installed portion of a venting system shall have a slope (upwards for Category II, III, or IV appliances or downwards for Category III or IV appliances) not less than 1/4" (0.64 mm) every 12" (304.8 mm) to prevent collection of condensate at any location of the assembly; as an option, the installer may also use ECCO Manufacturing™ 87° elbows and fittings that will create a slope of 5/8" (15.9 mm) per every 12" (0.64 mm)
- Unless approved by the appliance manufacturer, only one appliance may be connected to the vent system
- Do not use ECCO Special Gas Vent with any other manufacturer's vent components – it must be used exclusively throughout the system
- Installation must conform to all relevant, local, state/provincial, and national codes
- SG Paste is a ceramic lubricating and assembly paste whose purpose is to help guide the pipe connections to assure the best steel to steel connection and to seal the joint by allowing the ceramic to fill any microscopic steel imperfections – on fittings it will help the installer rotate to the correct position before tapping in place

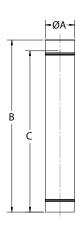


FIXED PIPE LENGTHS — L

Rigid Pipe Length. Comes with Locking Band.

MODEL#	A (")	B (")	C (")	CTN/QTY	WT/100 (LBS)
SGSW3L06	3	6	3.6	20	50
SGSW3L12	3	12	9.8	20	110
SGSW3L18	3	18	15.6	20	170
SGSW3L24	3	24	21.8	20	220
SGSW3L30	3	30	27.8	20	280
SGSW3L36	3	36	33.8	20	340
SGSW4L06	4	6	3.6	12	70
SGSW4L12	4	12	9.8	12	150
SGSW4L18	4	18	15.6	12	230
SGSW4L24	4	24	21.8	12	300
SGSW4L30	4	30	27.8	12	380
SGSW4L36	4	36	33.8	12	450
SGSW5L06	5	6	3.6	7	90
SGSW5L12	5	12	9.8	7	190
SGSW5L18	5	18	15.8	7	280
SGSW5L24	5	24	21.8	7	380
SGSW5L30	5	30	27.8	7	470
SGSW5L36	5	36	33.8	7	570
	SGSW3L06 SGSW3L12 SGSW3L18 SGSW3L24 SGSW3L30 SGSW3L36 SGSW4L06 SGSW4L12 SGSW4L18 SGSW4L24 SGSW4L30 SGSW5L06 SGSW5L12 SGSW5L12 SGSW5L12 SGSW5L18 SGSW5L130	SGSW3L06 3 SGSW3L12 3 SGSW3L18 3 SGSW3L24 3 SGSW3L30 3 SGSW3L36 4 SGSW4L06 4 SGSW4L12 4 SGSW4L18 4 SGSW4L24 4 SGSW4L30 4 SGSW4L30 4 SGSW4L36 5 SGSW5L06 5 SGSW5L12 5 SGSW5L12 5 SGSW5L12 5 SGSW5L18 5 SGSW5L18 5	SGSW3L06 3 6 SGSW3L12 3 12 SGSW3L18 3 18 SGSW3L24 3 24 SGSW3L30 3 30 SGSW3L36 3 36 SGSW4L06 4 6 SGSW4L12 4 12 SGSW4L18 4 18 SGSW4L24 4 24 SGSW4L30 4 36 SGSW5L06 5 6 SGSW5L12 5 12 SGSW5L18 5 18 SGSW5L24 5 24 SGSW5L30 5 30	SGSW3L06 3 6 3.6 SGSW3L12 3 12 9.8 SGSW3L18 3 18 15.6 SGSW3L24 3 24 21.8 SGSW3L30 3 30 27.8 SGSW3L36 3 36 33.8 SGSW4L06 4 6 3.6 SGSW4L12 4 12 9.8 SGSW4L18 4 18 15.6 SGSW4L24 4 24 21.8 SGSW4L30 4 30 27.8 SGSW5L06 5 6 3.6 SGSW5L12 5 12 9.8 SGSW5L18 5 18 15.8 SGSW5L24 5 24 21.8 SGSW5L30 5 30 27.8	SGSW3L06 3 6 3.6 20 SGSW3L12 3 12 9.8 20 SGSW3L18 3 18 15.6 20 SGSW3L24 3 24 21.8 20 SGSW3L30 3 30 27.8 20 SGSW3L36 3 36 33.8 20 SGSW4L06 4 6 3.6 12 SGSW4L12 4 12 9.8 12 SGSW4L18 4 18 15.6 12 SGSW4L24 4 24 21.8 12 SGSW4L30 4 30 27.8 12 SGSW4L36 4 36 33.8 12 SGSW5L06 5 6 3.6 7 SGSW5L12 5 12 9.8 7 SGSW5L18 5 18 15.8 7 SGSW5L24 5 24 21.8 7 SGSW5L30





CUT PIPE LENGTHS — LC

Cut Pipe Lengths are specifically engineered to be field cut to desired length. This permits the greatest flexibility for length adjustment in complicated installations. Comes with Locking Band.

Installed Length Range

18" Length: 5.3" – 15.8" 30" Length: 5.3" – 27.8"

ITEM#	MODEL#	A (")	CTN/QTY	WT/100 (LBS)
613512	SGSW3LC18	3	20	170
613514	SGSW3LC30	3	20	280
613612	SGSW4LC18	4	12	220
613614	SGSW4LC30	4	12	380
613712	SGSW5LC18	5	7	280
613714	SGS\X/5LC30	5	7	470



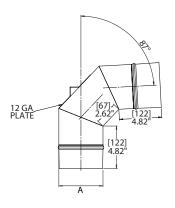


ELBOWS — **87°** — **E87**

Elbows may be used singularly or in combination to provide changes in direction or offsets. Comes with integrated knock plate for installation. Includes a Locking Band.

	ITEM#	MODEL#	A (")	CTN/QTY	WT/100 (LBS)
6	513524	SGSW3E87	3	6	151
ć	513624	SGSW4E87	4	10	210
6	513724	SGSW5E87	5	8	273





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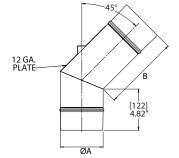


ELBOWS — 45° — **E45**

Elbows may be used singularly or in combination to provide changes in direction or offsets. Comes with integrated knock plate for installation. Includes a Locking Band.

ITEM#	MODEL#	A (")	B (")	CTN/QTY	WT/100 (LBS)
613522	SGSW3E45	3	4.65	12	139
613622	SGSW4E45	4	6.07	8	202
613722	SGSW5E45	5	7.48	9	273



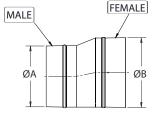


TAPERED ECCENTRIC INCREASERS — EI

Tapered Eccentric Increasers keep the same low point, or are flat on bottom. They also create a slight centerline offset if used in the vertical installation.

ITEM#	MODEL#	A (")	B (")	CTN/QTY	WT/100 (LBS)
613581	SGSW3EI	3	4	12	140



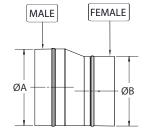


TAPERED ECCENTRIC REDUCERS — ER

Tapered Eccentric Reducers keep the same low point, or are flat on bottom. They also create a slight centerline offset if used in the vertical installation.

ITEM#	MODEL#	A (")	B (")	CTN/QTY	WT/100 (LBS)
613685	SGSW4ER	4	3	12	140
613785	SGSW5FR	5	4	5	180



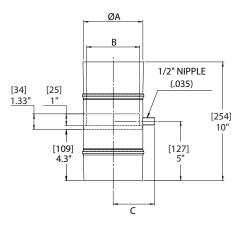


UNIVERSAL DRAIN LENGTHS — LU

Universal Drain Lengths trap all rain water or condensation inside the pipe via an internal dam and routes to an external 1" NPT nipple (See Drain Tube Kit). This works in both horizontal and vertical configurations.

ITEM#	MODEL#	A (")	B (")	C (")	CTN/QTY	WT/100 (LBS)
613516	SGSW3LU	3	2.47	2.5	12	104
613616	SGSW4LU	4	3.47	3	8	139
613716	SGSW5LU	5	4.47	3.5	7	174





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DRAIN TUBE KITS — DK

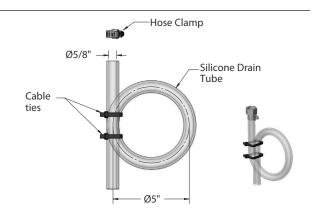
Drain Tube Kits connect to the nipple on Universal Drain Lengths to carry condensate or water to a drain.

Contents

- (1) Hose clamp
- (1) 5/8" Silicone Tube in 10' length
- (2) Cable ties

ITEM#	MODEL#	TUBE LENGTH (FT)	CTN/QTY
613582	SGSWDK	10	*

^{*} Product shipped individually.

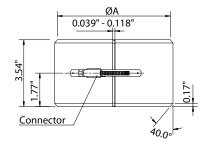


LOCKING BANDS — LB

Locking Bands are required at each joint. Most pipe lengths and fittings include a locking band, but additional locking bands may be required for some components and installations.

ITEM#	MODEL#	A (")	CTN/QTY	WT/100 (LBS)
613555	SGSW3LB	3	52	40
613655	SGSW4LB	4	27	50
613755	SGSW5LB	5	6	60



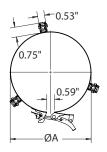


HIGH STRENGTH CLAMPS — C

Heavy Duty Clamps can be used to secure the vent system to appliances or adapters, or when additional strength is required at a connection.

ITEM#	MODEL#	FITS VENT SIZE (")	CTN/QTY	WT/100 (LBS)
613554	SGSW3C	3	30	32
613654	SGSW4C	4	14	34
613754	SGSW5C	5	12	42

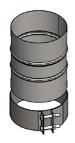


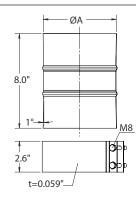


ADAPTERS — UNIVERSAL — AOS

Connect venting to a nominal collar on the outside of the appliance collar. The adapter is split and uses hardware to tighten against the outside of the collar. Use approved sealant for gas tight connection.

ITEM#	MODEL#	A (")	CTN/QTY	WT/100 (LBS)
613547	SGSW3AOS	3	15	150
613647	SGSW4AOS	4	9	190
613747	SGSW5AOS	5	6	230





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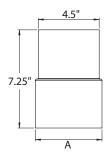


ADAPTERS — PVC START — APS

Connect venting to a female PVC collar. Use approved sealant for gas tight connection. If additional clamping is required, a high strength clamp may be used.

ITEM#	MODEL#	A (")	CTN/QTY	WT/100 (LBS)
613580	SGSW3APS	3	15	53
613680	SGSW4APS	4	9	57
613780	SGSW5APS	5	6	63



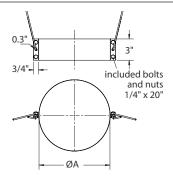


LIGHT SUPPORT BANDS — LSB

Light Support Bands are used to support and guide the venting system in horizontal or vertical installations.

ITEM#	MODEL#	A (")	CTN/QTY	WT/100 (LBS)
613556	SGSW3LSB	3	51	60
613656	SGSW4LSB	4	27	80
613756	SGSW5LSB	5	27	90

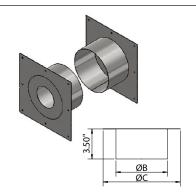


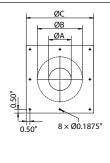


WALL THIMBLES — WT

Wall Thimbles are used to maintain proper clearances when penetrating combustible interior or exterior walls. The telescopic design allows for installation into varying wall thicknesses. Non-combustible wall penetrations do not require a thimble.

ITEM#	MODEL#	A (")	B (")	C (")	CTN/QTY	WT/100 (LBS)
613558	SGSW3WT	3	6	9	6	100
613658	SGSW4WT	4	6	9	6	90
613758	SGSW5WT	5	11	15	6	80

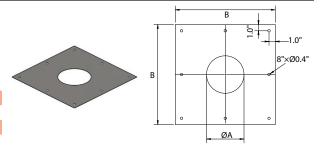




FIRESTOP SPACERS — FS

Firestop Spacers are for use when penetrating a non-fire resistance rated ceiling or floor in installations where a separate fire rated enclosure is not required.

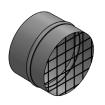
ITEM#	MODEL#	A (")	B (")	CTN/QTY	WT/100 (LBS)
613552	SGSW3FS	3	11	5	80
613652	SGSW4FS	4	12	5	90
613752	SGSW5FS	5	15	5	140

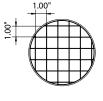


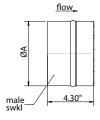
OPEN TERMINATIONS WITH SCREEN — OT

Open Terminations with screen can be used for a horizontal or vertical termination. The screen prevents entry of birds and rodents.

ITEM#	MODEL#	A (")	CTN/QTY	WT/100 (LBS)
613572	SGSW3OT	3	42	180
613672	SGSW4OT	4	24	240
613772	SGWW5OT	5	6	310







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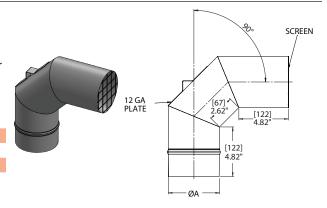


TERMINATION ELBOWS WITH SCREEN — ET

Elbow Terminations are used for sidewall terminations or at the end of a vertical stack as specified by certain appliance manufacturers. The screen prevents entry of birds and rodents. Comes with integrated knock plate for installation.

90 Degree

ITEM#	MODEL#	A (")	CTN/QTY	WT/100 (LBS)
613578	SGSW3ET90	3	6	153
613678	SGSW4ET90	4	10	225
613778	SGSW5ET90	5	8	278

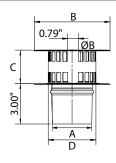


HIGH WIND RAIN CAPS — RCCS

High Wind Rain Caps are premium rain caps, with improved performance in high wind conditions.

		. 400	- 400	- 400	- 400		
ITEM#	MODEL#	A (")	B (")	C (")	D (")	CTN/QTY	WT/100 (LBS)
613570	SGSW3RCCS	3	5.5	2.45	3.5	3	66
613670	SGSW4RCCS	4	6.5	3.45	4.65	2	93
613770	SGSW5RCCS	5	7.5	4.45	5.91	3	120



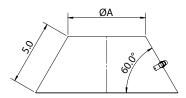


STORM COLLARS — SC

The storm collar is installed above the roof flashing to prevent entry of water. An approved sealant may also be used.

ITEM#	MODEL#	A (")	CTN/QTY	WT/100 (LBS)
613564	SGSW3SC	3	12	90
613664	SGSW4SC	4	12	100
613764	SGSW5SC	5	12	120

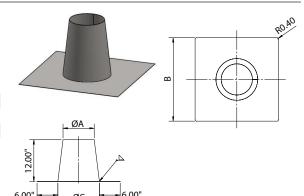




FLAT CONE FLASHINGS — FF

The flat cone flashing is used as a flashing when penetrating a flat to 1/12 roof. The flat cone roof flashing is designed to be installed with a flat cone roof jack and storm collar.

ITEM#	MODEL#	SIZE (")	A (")	B (")	C (")	CTN/QTY	WT/100 (LBS)
613583	SGSW3FF	3	6	21	9	6	450
613683	SGSW4FF	4	7	22	10	6	490
613783	SGSW5FF	5	8	23	11	6	540



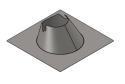
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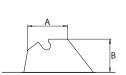


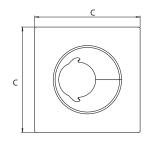
VARIABLE PITCHED CONE FLASHINGS — PF

The variable pitched cone flashing is used as a flashing when penetrating a sloped roof up to 7/12 pitch. The variable pitched cone flashing is designed to be installed with a variable pitched cone roof jack and storm collar.

ITEM#	MODEL#	A (")	B (")	C (")	CTN/QTY	WT/100 (LBS)
613584	SGSW3PF	5	5	16	6	222
613684	SGSW4PF	6	5	17	6	246
613784	SGSW5PF	7	5	18	6	271







FLAT CONE ROOF JACKS — FRJ

The flat cone roof jack is a heat shield which maintains required clearance to combustibles, and is used in combination with a flat cone roof flashing.

ITEM#	MODEL#	A (")	B (")	CTN/QTY	WT/100 (LBS)
613586	SGSW3FRJ	3	4	6	363
613686	SGSW4FRJ	4	5	6	408
613786	SGSW5FRJ	5	6	6	453





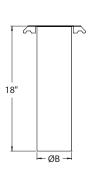


VARIABLE PITCH ROOF JACKS — PRJ

The variable pitch roof jack is a heat shield which maintains required clearance to combustibles, and is used in combination with a variable pitch roof flashing. The design allows it to maintain centerline with the vent pipe as it penetrates the roof line.

ITEM#	MODEL#	A (")	B (")	CTN/QTY	WT/100 (LBS)
613587	SGSW3PRJ	3	4	6	235
613687	SGSW4PRJ	4	5	6	294
613787	SGSW5PRJ	5	6	6	351





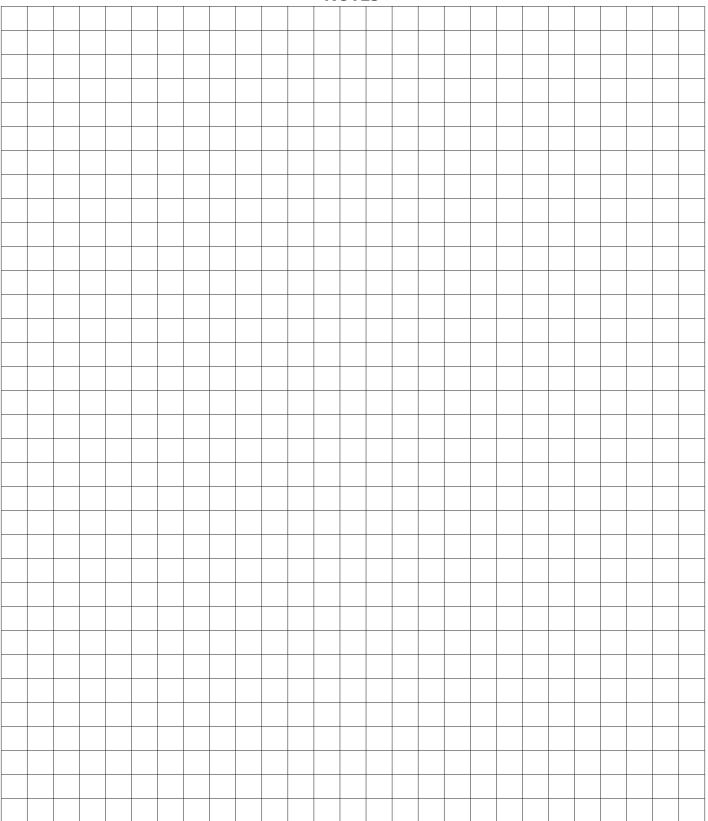
CERAMIC LUBRICANT AND PASTE — SG

ITEM#	MODEL#	SIZE (OZ)	CTN/QTY	WT/100 (LBS)
613500	SG	3.5	10	22



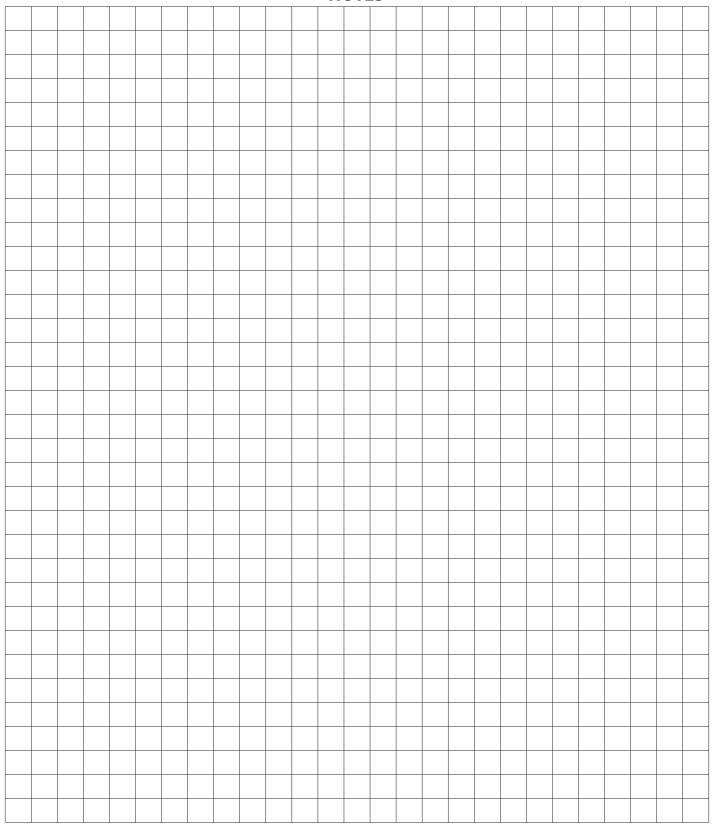


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Engineered Craftsmanship

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