



NORTRON ELECTRIC FURNACES

NORTRON ELECTRIC FURNACES

www.broan.ca

Heating
Equipment

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**Technical Data on CD is included with our catalogue. This information is also located on our ECCO website.*

ECCO is proud to be a member of:



ASHRAE

American Society of
Heating, Refrigeration, and
Air Conditioning Engineers, Inc.
www.ashrae.com



HRAI

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HARDI

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International
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SMACNA

Sheet Metal & Air
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www.smacna.org



SPIDA

Spiral Duct
Manufacturers
Association
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NORTRON ELECTRIC FURNACES

Heating
Equipment

ADVANTAGES OF AN ELECTRIC FURNACE

Installs Almost Anywhere...

In a basement, closet, crawl space or any unused area or alcove. CSA approved for zero clearance.

Efficiency...

No chimney is required, so 100% of the heat produced stays inside.

Simple Installation...

No complex controls to attach. Just connect the power and thermostat wires.

Cleanliness...

Produces no soot or smoke.

Versatility...

For complete comfort, add air conditioner, power humidifier or electronic air cleaner as desired.

Quiet Operation...

The blower – the only moving part – is specially mounted and balanced for optimal quiet operation.

Multi-Speed Motor...

Standard equipment for versatility and convenience.



Element Bank

Nickel-chrome elements create extremely high thermal efficiency. Greater heating surface offers rapid heat transfer. Each module slides out if service is required.

Safety Limits

For safety, each element is equipped with a high temperature limit. The resetting type prevents operation at unsafe air temperatures due to blocked or dirty filters.

Filter

20" x 20" x 1" (51 cm x 51 cm x 2.5 cm) disposable type. Traps dust and lint. Since no smoke or soot is produced, filter life is longer. Easily replaced without tools.

Time Delay Sequencers

Silently turn on elements at staged intervals to prevent power surges that might dim lights or blow fuses.

Fan Relays

Control automatic operation of blower and allow for the addition of air conditioning.

Cabinet

Steel with baked epoxy (powder paint) finish. Approved for zero clearance; installs against combustible surfaces with complete safety.

Transformer

Heavy duty 24-volt output, standard in every furnace.

Supply Wiring Block

Use 75 C supply wire of appropriate size. Cu-AL.

Motor and Blower

Multi-speed motor is standard equipment. Permanently lubricated. Blower is rubber mounted and precision balanced for quiet operation.



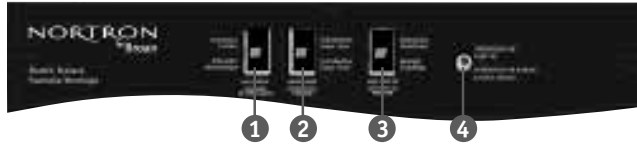
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NORTRON ELECTRIC FURNACES

ADVANTAGES OF AN ELECTRIC FURNACE (cont'd)

Built-in user convenient control



1) Energy Saver

Continuous Low – Motor runs continuously on low to help equalize room temperature.

Automatic – Motor will start on low speed when thermostat energizes first element and will stop when thermostat opens.

In both switch positions the blower will automatically change to a higher speed after additional elements are energized by the sequencers and plenum temperature rises.* This minimizes cold drafts that might occur before the furnace reaches full output.

2) Energy Saver

Mild Weather – Disconnects approximately half of the elements so entire furnace is not energized during milder fall and spring months.

Cold Weather – All element banks are available for heat.

3) Mode Selector

Continuous High (Thermostat Bi-pass) – Motor runs continuously on high for constant air circulation during warm weather months.

Automatic – Blower controlled by thermostat.

4) Pilot Light

“On” Light – Assists in locating source of any malfunction.

* Not available on 10 kW and 13.5 kW models.

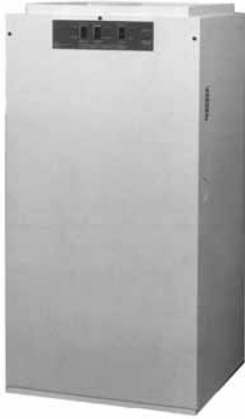
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NORTRON ELECTRIC FURNACES

DELUXE ELECTRIC FURNACES — SERIES B

Heating
Equipment



STOCK #	MODEL	KW	ELECTRICAL	H.P.	BTUH/HR	WEIGHT/ LBS.	PRICE
801081	21B10M	10	240V, 1 Phase	1/3	34,120	107	\$ 1,513.00
801082	21B15M	15	240V, 1 Phase	1/3	51,180	108	1,680.00
801083	21B18M	18	240V, 1 Phase	1/3	51,416	110	1,766.00
801084	21B20M	20	240V, 1 Phase	1/3	68,240	110	1,766.00
801085	21B25M	25	240V, 1 Phase	1/3	85,300	115	1,933.00
801086	21B27MS	27	240V, 1 Phase	3/4	92,124	115	2,193.00
801090	83B13	14	208V, 3 Phase	1/3	46,062	105	1,995.00
801091	83B24	24	208V, 3 Phase	1/3	81,880	115	2,390.00
801092	83B27	27	208V, 3 Phase	1/3	92,124	120	2,482.00

Note: For Technical Data, refer to enclosed CD or our ECCO website.

OPTIONS

STOCK #	MODEL	DESCRIPTION	WEIGHT/ LBS.	PRICE
801050	FK120	Kit for supply of 120V power to humidifiers and air cleaners. Pre-wired and fused to mount inside furnace.	1	\$130.00
801054	FSB1	Sub-base for mobile home use. Use with 10 kW or 15 kW furnace in downflow position for CSA listed mobile home installation.	8	70.00

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NORTRON ELECTRIC FURNACES

REPLACEMENT PARTS FOR NORTRON ELECTRIC FURNACES

STOCK #	MODEL	DESCRIPTION	PRICE
801006	30030025	SPST Switch	\$ 18.00
801008	30300008	Transformer	64.00
801010	30270026	Sequencer	87.00
801011	30270027	Sequencer	108.00
801012	30270028	Sequencer	133.00
801014	30270025	Sequencer	71.00
801017	30270024	24V Fan Relay	86.00
801018	30270032	Automatic Limit 160°	38.00
801019	41274001	Sequencer – Old Style	101.00
801022	30270048	240V Fan Relay	127.00
801023	41041001	Automatic Limit 160°	111.00
801026	30080032	Blower Motor 1/4 HP 240V	583.00
801027	30080026	Blower Motor 1/3 HP 240V	692.00
801000	30080421	Blower Motor 1/3 HP 240V	P.O.A.
801029	30080025	Blower Motor 1/3 HP 208V	613.00
801000	30080422	Blower Motor 3/4 HP 240V	P.O.A.
801031	30020012	Blower Wheel 10" x 8"	287.00
801000	30390553	Blower Wheel 12" x 8"	P.O.A.
801033	10940101	Power Distribution Block – 3 Pole	103.00
801034	30270031	Low Voltage Terminal Block	28.00
801000	30270038	Capacitor for 1/3 HP Motor	P.O.A.
801000	30271114	Capacitor for 3/4 HP Motor	P.O.A.
801036	10940080	Element Assembly 5000W, 240V	215.00
801039	10940081	Element Assembly 4500W, 240V	215.00
801037	10940082	Element Assembly 4500W, 208V	215.00
801038	10940083	Element Assembly 4000W, 208V	215.00
801040	10920140	20" x 20" Filter Frame	54.00
801044	30270046	Diagnostic Light	23.00
801000	30030006	Energy Saver and Mode Selector Switch	P.O.A.

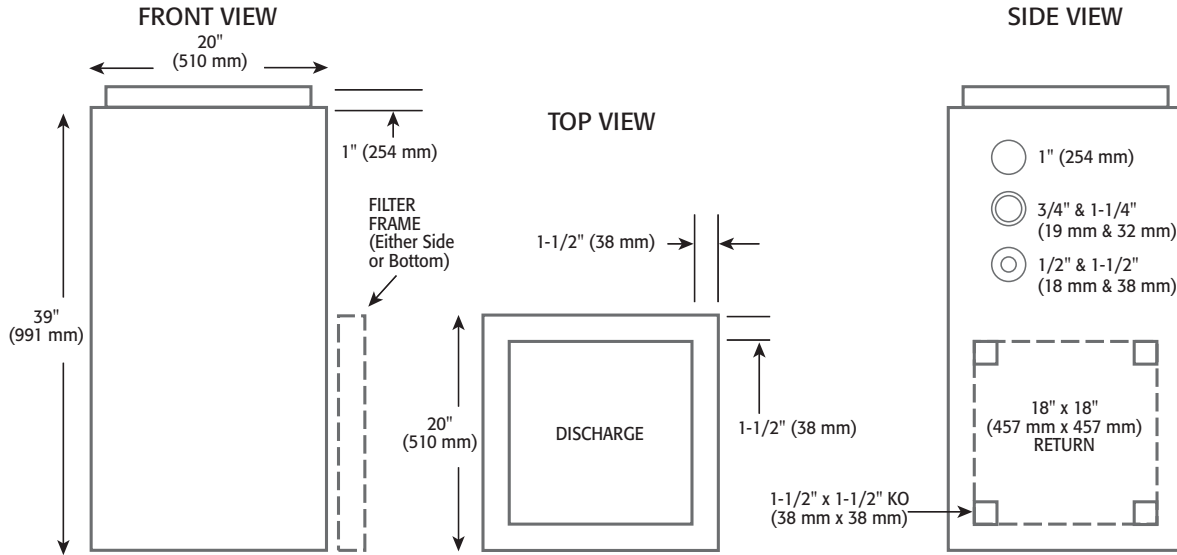
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NORTRON ELECTRIC FURNACES

TECHNICAL DATA

Electric Furnaces



ACCESSORIES

MODEL NO.	DESCRIPTION
FK120	120-volt Furnace Kit – mounts inside furnace for the supply of electronic air cleaners and furnace humidifiers.
FSB1	Sub-base – for use with 10 kW and 15 kW furnaces in downflow position for CSA listed mobile home installation.

DELUXE B SERIES - MODERNIZED

240 VOLTS - SINGLE PHASE						TEMP RISE @ 0.20" W.C			
MODEL NO.	KW	BTUH	AMPS incl motor	H.P.	BLOWER	°C	°F	Speed	RPM
21B10M	10	34120	44	1/3	10" x 8" (25.4 X 20.3 cm)	21	38	Low	638
21B15M	15	51180	65	1/3	10" x 8" (25.4 X 20.3 cm)	24	43	Med-Low	814
21B18M	18	51416	86	1/3	10" x 8" (25.4 X 20.3 cm)	27	49	Med-Low	814
21B20M	20	68240	87	1/3	10" x 8" (25.4 X 20.3 cm)	33	59	Med-Low	814
21B25M	25	85300	106	1/3	10" x 8" (25.4 X 20.3 cm)	37	67	Med-Low	814
21B27MS*	27	92124	118	3/4	12" x 8" (30.4 X 20.3 cm)	36	65	Med-High	707
208 VOLTS - THREE PHASE									
83B13	13.5	46062	42	1/3	10" x 8" (25.4 X 20.3 cm)	21	38	Med	960
83B24	24	81880	70	1/3	10" x 8" (25.4 X 20.3 cm)	35	63	Med	960
83B27	27	92124	78	1/3	10" x 8" (25.4 X 20.3 cm)	39	70	Med	960

*21B27MS has built-in noise absorption components to run quietly during continuous or regular cycle modes.

BLOWERS

10" x 8"	0.20" W.C.		0.50" W.C.		12" x 8"	0.20" W.C.		0.50" W.C.	
	SPEEDS	RPM	CFM	RPM		CFM	SPEEDS	RPM	CFM
LOW	663	756	872	729	LOW	499	727	657	636
MED-LOW	814	1035	958	971	MED-LOW	576	912	714	853
MED-HIGH	887	1177	999	1063	MED-HIGH	707	1216	808	1157
HIGH	948	1301	1090	1207	HIGH	891	1640	947	1513

ADDITIONAL FEATURES

- Built-in fan relays for easy add-on of air conditioner.
- Provision for two-stage or outdoor thermostat (available on all models except 10 kW).

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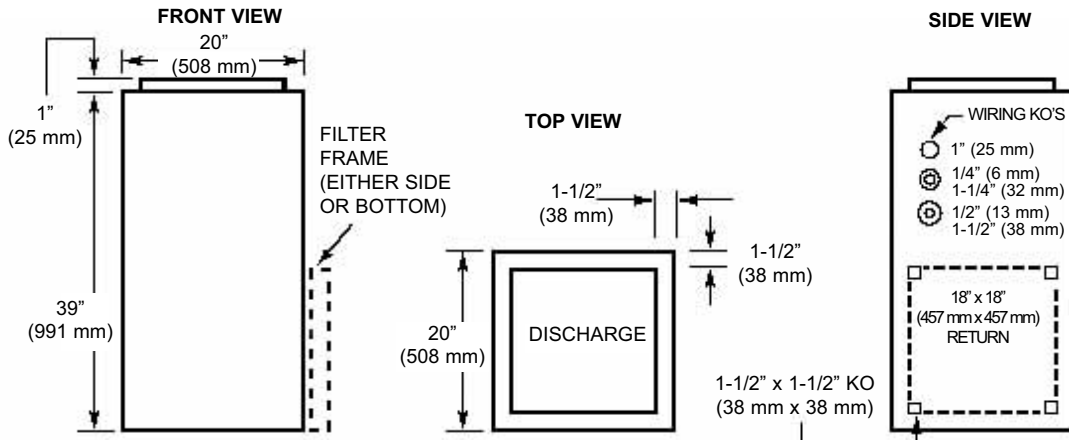
TECHNICAL DATA (cont'd)

Electric Furnaces (cont'd)

Installation and Operating Instructions

This furnace has been designed and manufactured to give the most reliable performance possible. Each unit has been given a running inspection before shipment to assure that every component is operating efficiently.

The safe and dependable operation of the furnace depends upon proper installation and compliance with all National and Local Codes and Standards.



GENERAL REQUIREMENTS AND SPECIFICATIONS

- LOCATION** - The furnace should be located as central as possible to the area being heated.
- POSITIONS** - It can be installed for vertical, horizontal or down-flow operation. When installed horizontally the front door panel must be in the vertical position so the motor bearings are in their designed position. In vertical downflow installations use only "L" or "T" shaped plenum with no openings or registers directly below furnace.
- INSTALLATION CLEARANCES** - As shipped from the factory each unit is approved for "zero inch" clearance. If additional clearance is required it will be noted on the data label attached to the furnace.
- TEMPERATURE RISE** - Furnaces are shipped to operate at 0.20" (5 mm) W.C. (50 Pascals) external static pressure. They are certified for operation to 0.50" (13 mm) W.C. (125 Pascals). *Check Temperature Rise Table on Specification Chart* and, if necessary adjust the unit to match.
- SERVICE CLEARANCE** - Units are serviced from the FRONT. Leave at least 24" (610 mm) clearance in front of the door.

240 VOLTS - SINGLE PHASE					TEMP. RISE		@ 0.20 in W.C.		
MODEL NO.	KW	BTUH	AMPS INCL MOTOR	H.P.	BLOWER	°C	°F	* SPEED	RPM
21B10M	10	34120	46	1/3	10" x 8" (254 mm x 203 mm)	21	38	LOW	663
21B15M	15	51180	67	1/3		24	43	MED-LOW	814
21B18M	18	61416	77	1/3		27	49	MED-LOW	814
21B20M**	20	68240	86	1/3		33	59	MED-LOW	814
21B25M**	25	85300	107	1/3		37	67	MED-LOW	814
21B27MS***†	27	92124	116	3/4	12" x 8" (304 mm x 203 mm)	36	65	MED-HIGH	707
208 VOLTS -THREE PHASE					TEMP. RISE		@ 0.20 in W.C.		
MODEL NO.	KW	BTUH	AMPS INCL MOTOR	H.P.	BLOWER	°C	°F	* SPEED	RPM
83B13	13.5	46062	42	1/3	10" x 8" (254 mm x 203 mm)	21	38	MED	960
83B24	24	81880	70	1/3		35	63	MED	960
83B27	27	92124	78	1/3		39	70	MED	960

10" x 8" (254 mm x 203 mm) BLOWER					
		0.20" (5 mm) W.C.		0.50" (13 mm) W.C.	
SPEED	RPM	CFM (L/s)	RPM	CFM (L/s)	CFM (L/s)
LOW****	663	756 (356)	872	729 (344)	
MED-LOW	814	1035 (488)	958	971 (458)	
MED-HIGH	887	1177 (555)	999	1063 (502)	
HIGH	948	1301 (614)	1090	1207 (570)	

12" x 8" (304 mm x 203 mm) BLOWER †					
		0.20" (5 mm) W.C.		0.50" (13 mm) W.C.	
SPEED	RPM	CFM (L/s)	RPM	CFM (L/s)	CFM (L/s)
LOW****	499	727 (343)	657	636 (300)	
MED-LOW****	576	912 (413)	714	853 (403)	
MED-HIGH	707	1216 (574)	808	1157 (546)	
HIGH	891	1640 (774)	947	1513 (714)	

WARNING:

** 21B20M and 21B25M must NOT be setup to run continuously on LOW speed as it will cause overheating conditions. These models are certified to run only at HIGH, MED-HIGH and MED-LOW speeds.

*** 21B27MS must NOT be setup to run continuously on LOW or MED-LOW speeds, as it will cause overheating conditions. These models are certified to run only at HIGH and MED-HIGH speeds.

**** These speeds can only be run with heater off, for cooling/ventilation purposes only (see previous warnings).

† 21B27MS has built-in noise-absorption components to run quietly during continuous or regular cycle modes.

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NORTRON ELECTRIC FURNACES

TECHNICAL DATA (cont'd)

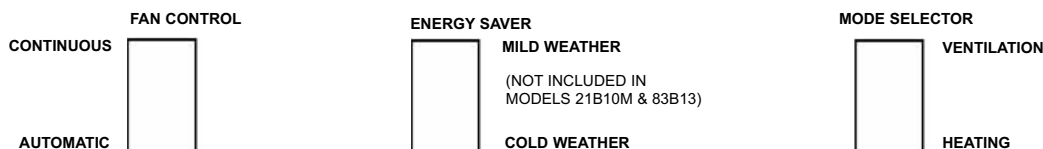
Electric Furnaces (cont'd)

OPERATING OPTIONS

The furnace is shipped from the factory in a "Standard Heating Mode" (all switches in the Down position). When the thermostat calls for heat the automatic controls will be activated and the furnace turned "ON". The blower will run at low speed as the furnace heats up and automatically switch to a higher speed when additional elements are

activated by the time delay relays. The timing of this speed change will depend on the size of the furnace (10 kW and 13.5 kW models do not change speeds).

You may, however, change from the Standard Heating Mode, by using the controls built into your furnace.



"Automatic" - The motor will operate in the standard heating mode, controlled by the thermostat.

"Continuous" - Some homeowners prefer the blower to run continuously at low speed to more evenly distribute air in the house. In this position the blower will run continuously on low and automatically change to a higher speed when heating elements are turned on by the thermostat.

"Cold Weather" - All elements are "online" and controlled by the thermostat.

"Mild Weather" - During Spring and Fall you may not require full heating capacity to maintain a comfortable temperature. In this position approximately 1/2 of the elements are "off-line" and will not be energized when the thermostat calls for heat.

NOTE: If outdoor or two-stage thermostat is used, switch **MUST** be in "Mild Weather" position at all times.

"Heating" - The switch is "OFF" and the motor will operate in the standard heating mode, controlled by the thermostat.

"Ventilation" - The blower runs continuously at high speed to provide constant air circulation throughout the house during warm months.

NOTE: When air conditioning is being used, switch must be in "heating" position.

INSTALLATION NOTES

1. COLD AIR RETURN

The duct can be attached to either side or the bottom of the furnace.

For Side Return there are four 1-1/2" (38 mm) knockouts which can be removed and used as an outline for cutting an 18" x 18" (457 mm x 457 mm) return air opening in the furnace side. Mount the filter frame to the furnace over the opening with the open side of the frame facing front. Then attach the 19"x 19" (483 mm x 483 mm) air duct to the flanges on the filter frame.

For bottom mounting, remove the screws holding the bottom plate to the furnace, discard the bottom plate and attach the filter frame to the bottom flanges with the open side of the frame facing front.

2. ELECTRICAL WIRING - POWER SUPPLY

The furnaces are completely factory wired. From a separate breaker a two-wire, plus ground supply is required for single phase units and a three-wire, plus ground, supply for three phase units. The ground conductor must be firmly attached to the ground lug in the furnace and the supply wires to the terminal block in the furnace.

NOTE: On single phase furnaces, if an FK120 kit will be used to supply an air cleaner and/or humidifier, a third (neutral) conductor must be brought into the furnace.

All wiring must conform to the latest editions of the Canadian Electrical Code and local codes. Copper or aluminium wire of the appropriate size may be used.

3. CONNECTING AND ADJUSTING THE LOW VOLTAGE THERMOSTAT

(use only class 1 wires inside furnace compartments) Attach thermostat wires to the low voltage terminal block conveniently located on the outside of the furnace. Follow the diagrams supplied with the thermostat. As a general guide remember that the R & W terminals control single stage heating; the R & G terminals control cooling. Make sure the thermostat is levelled on the wall per instructions.

IMPORTANT: BEFORE TURNING THE FURNACE ON THE HEAT ANTICIPATOR IN THE THERMOSTAT MUST BE PROPERLY SET TO PREVENT BURNING IT OUT and to assure comfortable, economical heating.

Because each installation is different an accurate reading of the current draw should be made with an AC meter. Set the meter at a 2A range for furnaces through 20kW and 4A range for larger units.

- Set the anticipator at its highest setting.
- Disconnect the "W1" thermostat wire from the furnace low voltage board.
- Connect the AC meter between the "W1" terminal on the board and the loose "W1" wire.
- Turn the thermostat up to start the furnace and allow it to run, with all elements on, for three or four minutes.
- Read the current draw on the meter and re-set the anticipator to match the meter reading.

FOR USE IN MOBILE HOMES

Models 21B10M & 21B15M are certified for "L" Shape and "T" Shape shallow duct installation with Model FSB-1 Sub Base.

SHALLOW DUCT AREA REQUIREMENTS

Duct Depth	Duct Width
4" (25 mm)	16" (406 mm)
5" (127 mm)	13" (330)
6" (152 mm)	10" (254 mm)

USING OPTIONAL EQUIPMENT

1. A TWO-STAGE OR OUTDOOR THERMOSTAT

(The "Energy Saver" switch must be in the "Mild Weather" position). These controls can be used on all furnaces except 10kW and 13.5kW models. Follow the directions supplied with the control in conjunction with the furnace wiring diagram. When used the furnace stage will supply heat as follows:

	First Stage (kW)	Second Stage (kW)
13.5 kW	13.5	--
15 kW	10	5
18 kW	9	9
20 kW	10	10
24 kW	12	12
25 kW	15	10
27 kW	13.5	13.5

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TECHNICAL DATA (cont'd)

Electric Furnaces (cont'd)

2. AIR CONDITIONING

Your furnace is equipped with all the controls required for the addition of air conditioning (except the heat-cool thermostat).

The evaporator coil may be installed by a local contractor in sheet metal work of his own manufacture. The coil should be located : Centred over the "chimney" of the furnace 4" (102 mm) to 6" (152 mm) above the top of the furnace.

Make sure no air is allowed to bypass the cooling coil during cooling operation. If the discharge opening is a great deal larger than the coil and the ductwork is correspondingly larger than the coil you may want to use a bypass damper for heating. The damper would be closed in summer, directing all air flow through the coil. In winter the damper would be open to allow air to pass the coil.

3. ELECTRONIC AIR CLEANERS and/or POWERED FURNACE HUMIDIFIERS

These units operate at 120 volts. Your 240 volt furnace is designed so that Model FK120 adaptor kit can be mounted inside the furnace to supply the required 120 volts. Instructions

for mounting and wiring are included with the kit. FK120 kit not available for 83B 208V 3 phase models.

4. WOOD ELECTRIC COMBINATION

When the electric furnace is used in combination with a wood burning furnace, connect the thermostat of the wood burning furnace across LOW VOLTAGE TERMINALS R and G. The thermostat in the wood burning furnace will then turn the blower in the electric furnace on automatically.

MAINTENANCE

MOTOR - The motor is lubricated for life and needs no oiling.

FILTERS - Size is 20" x 20" x 1" (508 mm x 508 mm x 25 mm).

It should be inspected and replaced when dirty. Ordinarily replacement is required twice per heating season and perhaps a third time if continuous blower operation is used.

NOTE: Each element has an automatic resetting thermal cut-out which is set to open at 160°F (71°C). If it opens, the element will be de-energized until the cut-out re-sets itself. The limit usually opens when airflow is reduced because of blocked ductwork or very dirty filters.

TROUBLE SHOOTING

The first step in identifying an operational problem is to determine whether the fault is in the furnace or in the thermostat and/or its connecting wiring.

To help make this determination the furnace is equipped with a "Thermostat ON" diagnostic light. If the light is "ON" it indicates the thermostat has closed and is asking for heat, the furnace should be running. If the light is "OFF" the furnace should not be running (unless the Mode Selector or Fan Control is running the motor continuously).

- If the furnace will not start:
Turn the thermostat to its highest setting. If the light goes on the thermostat has closed so the fault is in the furnace. If the light does not go on the thermostat is the problem.
- If the furnace will not turn off:
Turn the thermostat to its lowest setting. If the light goes off and the furnace continues to run, the thermostat has opened properly and the fault is in the furnace. If the light stays on, the fault is in the thermostat or its connecting wiring.
After the fault area is isolated by use of the diagnostic light a check of the following components can be made more efficiently.

PROBLEM	POSSIBLE DEFECTIVE PARTS OR COMPONENTS
1. Will not turn on	<ul style="list-style-type: none"> Thermostat Circuit breaker or fuse is open Motor or Capacitor Fan Control Switch Bottom Sequencer Transformer
2. Motor runs continuously	<ul style="list-style-type: none"> Fan Control Switch is on "Continuous" Mode Selector Switch is on "Ventilation" Bottom Sequencer (the bottom heating element would also remain on) Thermostat wire incorrectly attached to furnace 24 Volt Relay
3. Elements on but motor does not run	<ul style="list-style-type: none"> Motor or Capacitor Fan Control Switch Bottom Sequencer
4. Motor going on and off in short cycles (or in too long cycles)	<ul style="list-style-type: none"> Heat anticipator in thermostat incorrectly set or may be burned out
5. Must set thermostat much higher (or lower) than the house temperature desired	<ul style="list-style-type: none"> Thermostat is not leveled or out of calibration

PROBLEM	POSSIBLE DEFECTIVE PARTS OR COMPONENTS
6. Not enough heat	<ul style="list-style-type: none"> One or more defective elements or sequencers Energy Saver Switch in "Mild Weather" position Safety limits opening because duct obstruction or dirty filters are restricting air flow Defective or incorrectly wired two-stage or outdoor thermostat Lack of enough cold air returns in house
7. Motor goes off but one or more elements stay on	<ul style="list-style-type: none"> Sequencer
8. Automatic Speed change doesn't occur when furnace heats up	<ul style="list-style-type: none"> Top Sequencer 240 Volt relay
9. Two-stage or outdoor thermostat not operating properly	<ul style="list-style-type: none"> Energy Saver Switch not in "Mild Weather" position

REPLACEMENT PARTS

TIME DELAY RELAYS (SEQUENCERS)			
PART NO.	BOTTOM	SECOND	THIRD
30270025		B15	B24-27
30270026	B10	B18-20-24-25-27	
30270027	B13-15-18-20		
30270028	B24-25-27		
30270024	24 VOLT FAN RELAY		
30270048	240 VOLT FAN RELAY (not in 21B10M)		
30270032	AUTOMATIC LIMIT		
30030006	ENERGY SAVER AND MODE SELECTOR SWITCH		
30030025	FAN CONTROL SWITCH		
30270046	DIAGNOSTIC LIGHT		
30080422	MOTOR 3/4 HP 240V		
30080421	MOTOR 1/3 HP 240V		
30080025	MOTOR 1/3 HP 208V		
30390553	BLOWER WHEEL 12" X 8" (305 mm X 203 mm)		
30020012	BLOWER WHEEL 10" X 8" (254 mm X 203 mm)		
30270038	CAPACITOR FOR 1/3 HP MOTOR		
10940080	ELEMENT ASSEMBLY 5000W 240V		
10940081	ELEMENT ASSEMBLY 4500W 240V		
10940082	ELEMENT ASSEMBLY 4500W 208V		
10940083	ELEMENT ASSEMBLY 4000W 208V		
30271114	CAPACITOR FOR 3/4 HP MOTOR		

- E.&O.E. - May not be in stock at all branches, if so please allow 10 days for delivery. -
- All Prices F.O.B. Our Warehouse - Subject to Change Without Notice - All Taxes Extra -